



Letter No: RV/24/IM/EE/36

Date: 12th Sep 2024

To,

The Environmental Engineer Regional Office-Kakinada Andhra Pradesh Pollution Control Board Plot No.2 IDA, Ramanayya Peta, Kakinada, Andhra Pradesh- 533 005

Sir,

Subject: Submission of Annual Environmental Statement (Form V) as per Rule 14 of The Environment (Protection) Rules, 1986 for Ravva Operations, Vedanta Limited-Cairn Oil & Gas, Sursani Yanam village, Dr. B. R. Ambedkar Konaseema, Andhra Pradesh -533213

Please find enclosed herewith the Annual Environmental Statement (Form V) for Ravva Operations, PKGM-1 Block Andhra Pradesh for the period from 1st April 2023 to 31st March 2024

For Vedanta Limited - Cairn Oil & Gas

Mayıl Vaghanan K.B Installation Manager- Ravva

Enclosure:

1. "Annual Environmental Statements - Form V" for Ravva Operations for FY 2023-24.

FORM V (See Rule 14) ENVIRONMENTAL STATEMENT

ENVIRONMENTAL STATEMENT FOR THE FINANCIAL YEAR ENDING 31ST MARCH 2024 FOR

RAVVA ONSHORE TERMINAL PKGM-1 BLOCK RAVVA HYDROCARBON FIELD VILLAGE: S'YANAM DIST: DR. B. R. AMBEDKAR KONASEEMA ANDHRA PRADESH

PART - A

I. Name and address of the owner / occupier of the industry operation of process

Installation Manager – Ravva M/s Vedanta Limited, Cairn Oil & Gas

Village: Surasaniyanam, Mandal: Uppalaguptam District: Dr. B. R. Ambedkar Konaseema, Andhra

Pradesh

II. Industry category

Red Category

III. Production capacity - Units

Ravva Onshore Terminal

Crude Oil Processing Capacity 50,000 BoPD Natural Gas-2.3 Standard Million m3/day

IV. Year of establishment

1993

V. Date of the last environmental statement submitted

6th September, 2023

PART - B

Water and Raw Material Consumption:

i) Water consumption m³/d

Purpose	Quantity in m ³ /d	Remarks
Process	2623 m3/day	Saline Borewell water abstracted to comingle with Produced water for injection purpose to maintain reservoir pressure and void replacement.
Cooling	10.5 m3/day	Cooling tower water consumption for cooling of Produced water before feeding it into Effluent Treatment Plant.
Domestic	157.48 m3/day	Water for domestic purposes is mainly consumed at the administrative buildings, sanitary purposes and green belt maintenance etc. within and surrounding Ravva Terminal. Sewage Treatment Plant (STP) at Ravva, treated sewage water used for greenbelt maintenance and Fresh water also being used for greenbelt at LQ.
Total	m3/day	

Name of	Process water consumption	on per unit of product output
products	During the previous financial year	During the current financial year
Crude Oil	0.86 m³ of water being consumed for one Ton of Hydrocarbon production. The total ground water abstraction for injection purpose during FY 22-23 is 8,77,637 KL to maintain the reservoir pressure. Produced water mixed with saline groundwater.	1.07 m ³ of water being consumed for one Ton of Hydrocarbon production. The total ground water abstraction for injection purpose during FY 23-24 is 1016666 KL to maintain the reservoir pressure. Produced water mixed with saline groundwater.

(ii) Raw material consumption

Name of Raw		Consumption of raw n	
Materials	Name of Products	During the previous financial year	During the current financial year
of Crude Oil. The and associated gas subsurface reservoi for phase separation		NA	NA
Few chemicals are water treatment.	used for fluid separation and raw		

Note: For upstream industry, chemicals are consumed at various concentrations and depending on the subsurface behavior, such as to control the corrosion, emulsification, oxygen level, bacterial growth etc. Therefore, refer Annexure-1 for the various chemical consumption details.

PART - C

POLLUTA NTS		TITY OF I HARGED (POLLU	TANTS	RATIONS IN DISC VOLUMI	CHARGES	PERCENTAG E OF VARIATION FROM PRESCRIBED STANDARDS WITH REASONS
					Parameter	Max	Min	Prescribe d Std.	Within the
4) 77					TSS (mg/l)	48	35	100	specified
A) Treated Effluent	Average 12 dischar	65 KL/D rged to M			BOD (mg/l)	12.7	28	30	limits of
					Oil and Grease (mg/l)	7.49	BDL (DL: 4.0)	10	APPCB.
					Name of	Concentration of			
B) Air Emissions	Name of Source	Quantity of Pollutant (KG/Day)		Source	Pollutant (mg/ Nm3)			The stack emissions are	
from Gas		PM	SO2	NOx		7	23.4	G. 1	within the
Turbines	G 850 A	10.17	<10	16.83		I	PM	Stand.,	prescribed
& DG Sets	G 850 B	16.4	<10	36.5	G 850 A	1:	5.32		limits of
	G 850 C	16.57	<10	19.43	G 850 B	10	5.19	115	APPCB.
				ē.	G 850 C	1	8.1		

PART - D HAZARDOUS WASTE

(As specified under Hazardous & Other Wastes (Management, Handling and Transboundary Movement) Rules 2016)

Hazardous		Total Q	uantity	iovement) reales 2010)
Waste	During the previo	us financial year	During the curren	t financial year
a) From Proces s	Hazardous Waste Description	Generation Quantity (Kgs/ Liters)	Hazardous Waste Description	Generation Quantity (Kgs/ Liters)
	Oily Sludge (1.3 Schedule 1)	530000	Oily Sludge (1.3 Schedule 1)	0

Hazardous Waste	During the previou	is financial vear	al Quantity	Pforman
	Waste oil (Tank	Januariai year	During the current	inancial year
	bottom oil/ Sludge, oil emulsions) (3.3. Schedule 1)	Nil	Waste oil (Tank bottom oil/ Sludge, oil emulsions) (3.3. Schedule 1)	Nil
	ETP Sludge containing hazardous constituents (34.5 Schedule 1)	59860 Kgs	ETP Sludge containing hazardous constituents	15430 Kgs
	Used Oil/ Spent Oil (5.1 Schedule 1)	13470 KL	(34.5 Schedule 1) Used Oil/ Spent Oil (5.1 Schedule 1)	16130
	Filters contaminated with oil/chemicals (3.3 Schedule 1)	570 Kgs	Filters contaminated with oil/chemicals (3.3 Schedule 1)	1210 Kgs
	Waste/Residues containing Oil (5.2 Schedule 1)	Nil	Waste/Residues containing Oil (5.2 Schedule 1)	Nil
*	Waste chemical (PPD, glycol)	Nil	Waste chemical (PPD, glycol)	Nil
	Paint Sludge (21.1 Schedule 1)	100 Kgs	Paint Sludge (21.1 Schedule 1)	450 Kgs
	Spent Carbon (34.2 Schedule 1)	Nil	Spent Carbon (34.2 Schedule 1)	Nil
	Oily rags (5.2 Schedule 1)	6770 Kgs	Oily rags (5.2 Schedule 1)	4450 Kgs
	Discarded containers/ barrels/ liners contaminated with hazardous waste chemicals (33.3 Schedule 1)	2735 nos.	Discarded containers/ barrels/ liners contaminated with hazardous waste chemicals (33.3 Schedule 1)	Nil
	Insulation wool/ thermocol/ PUF	Nil	Insulation wool/ thermocol/ PUF	Nil
	Drill Cuttings containing Oil (2.1 Schedule 1)	Nil	Drill Cuttings containing Oil (2.1 Schedule 1)	Nil
	Sludge Containing Oil (2.2 Schedule 1)	Nil	Sludge Containing Oil (2.2 Schedule 1)	Nil
	Drilling mud and Other Drilling waste (2.3 Schedule 1)	853360	Orilling mud and Other Drilling waste (2.3 Schedule 1)	Nil
From polluti on control	Sludge Generated from ETP Operations	59860 Kgs	Sludge Generated from ETP Operations	15430 Kgs
faciliti es From				
Other source s	NIL		NIL	

PART - E SOLID WASTE

Solid Waste		Total	Quantity	
	During the previous	ous financial year	During the curr	ent financial year
(a) From process	Mentioned in other	waste category	Refer Part D for Haz other solid waste me	zardous Waste and
(b) From Pollution control facility (STP Sludge)	The Bio-sludge generative for greenbel	erated is used as t maintenance.	The Bio-sludge gene manure for greenbel	erated is used as
(C) Other wastes from Health Center, Warehouse, Living	Quantity wise detail	s of different scrap	Quantity wise detainmaterial for FY 2023	ils of different scra 3-24 is given as below
quarters and plant housekeeping etc.,	material for FY 20 below	22-23 is given as	Waste type	Quantity in Kgs
			Food waste	1980
	Waste type	Quantity in Kgs	Metal scrap	3730
			Paper waste	1770
	Food waste	2460	Plastic waste	670
	Metal scrap	2020	Construction and	0
	Paper waste	2060	demolition waste	
	Plastic waste	1710	Glass	660
	Construction and	4300	Rubber	850
	demolition waste Glass	110	Wood	2400
	Rubber	440	Total	12,060 Kgs
	Wood	500 2080		
	Total	15,570 Kgs	Category wise qua	ntity of biomedica
	15,570 K		waste generated in	the Health Center is
(1) Quantity recycled			provided in Annexur	'e 3
or re-utilized within the unit.	Nil		N	iI
(2) Sold (Wastepaper, metal waste, plastic wastes, packaging material, wooden	Nil		Nil	
pallets, drinking water bottles etc. are handover to recyclers)				
3) Disposed	Segregated solid was dealers through aucti time.		Segregated solid wadealers through auction	aste sold to scrap n basis time to time.

PART-F

Please specify the characterizations (in terms of composition and quantum) of Hazardous and non-hazardous wastes and indicate disposal practice adopted for both these categories of wastes.

Hazardous Waste: As per Hazardous Waste Authorization. Refer Part D for details.

Non-hazardous waste: Domestic waste is generated from the operation and development facilities which mostly consist of bio-degradable organic matter and recyclable wastes. The recyclable wastes are handover to scrap vendor for further recycling process. Food waste is treated in Organic Waste Convertor for composting and manure is being used in green belt development.

PART-G

Impact of the pollution abatement measures taken on conservation of natural resource:

Details of pollution abatement measures have been described in a separate document (Refer Enclosure -1).

Sewage Treatment Plant of capacity 175 KLD at Ravva Terminal is operational for the treatment of sewage water generated at terminal and living quarters.

Organic Waste Convertor for the treatment and conversion of food waste into bio-manure is available at Operation Base.

Water produced in crude extraction process is treated in water filtration unit and re-injected into the reservoir to aid in reservoir pressure support.

Recharge pit of capacity 35000 m³ is available at Ravva for the rainwater and ground water recharge.

Green belt development: 136 Acres of green belt developed in and around the facility to control the noise and air pollution levels generated from Ravva and associated facilities.

PART - H

Additional measures/investment proposal for environmental protection including abatement/prevention of pollution.

There are several voluntary environmental initiatives that have been taken by Cairn to promote environmental protection and prevention of pollution for operations and drilling activities. Description of these initiatives has been provided in **Enclosure-1**.

PART-I

Any other particulars for improving the quality of environment:

We have undertaken a project to increase the reinjection rate of produced water by optimizing the Induced Gas Flotation (IGF) operation, we successfully raised the reinjection rate from 90% to 91%, which has led to a substantial reduction in Wastewater disposal into the environment.

Installation Manager - Ravva

Date: 12.09.2024

ANNEXURE - 1: CHEMICAL CONSUMPTION FOR FY 23-24

			Chemicals - Monthly consumption 2023-2024	- Mont	nly cons	umption	2023-20	124					
Chemical Description	NOM	Apr'23	May'23	Jun' 23	Jul'23	Aug'23	Sep'23	Oct'23	Nov'23	Dec'73	I'mul	Toler 194	100
Emulsifier	Kgs	2429	2592	2434	1966	1662	1434	1586	1495	1589	1639	1617	1691
Biocide I	Kgs	5956	5949	9619	6357	5855	7734	5264	7113	4216	4334	3970	4476
Biocide II	Kgs	2128	2766	5214	3192	426	0	4469	2447	2128	2341	4682	2022
Corrosion inhibitor	Kgs	9127	9240	7833	5505	7346	5894	6345	5945	6012	6547	2809	6028
Gas Corrosion Inhibitor	Kgs	151	146	246	171			1	ŧ			1	,
Scale Inhibitor	Kgs	16393	15526	11522	14172	13838	11075	11712	10967	11206	12266	11530	11260
Oxygen Scavenger	Kgs	540	643	432	512	652	553	579	522	471	561	273	54
H2S Scavenger	Lit	23698	30572	20076	37812	26041	27621	24953	21233	28617	17942	15713	22162
Hydrochloric Acid	Lit	100	100	100	100	100	100	100	100	100	100	100	100
Soda Ash	Kgs	10.0	10.0	10.0	20.0	10.0	10.0	10.0	10.0	20.0	10.0	10.0	10.0
Caustic Soda	Kgs	50	50	50	50	50	50	50	50	50	50	50	50
Anti Scalent	Kgs	30	35	30	35	35	30	35	30	35	35	25	35
Flogard MS-6209 (corrosion inhibitor)	Kgs	12.0	15.0	12.0	15.0	15.0	12.0	15.0	10.0	15.0	15.0	10.0	15.0
Flogard MS-6201 corrosion inhibitor)	Kgs	8.0	10.0	8.0	10.0	10.0	8.0	10.0	8.0	10.0	10.0	8.0	10.0
Gengard GN-7004(Dispersant)	Kgs	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0

Canadana NV 11000N													
Specifics 1975-1100(1906-Oxidising Biocide)	Kgs	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0
Spectrus NX-1103(Non-Oxidising Biocide)	Kgs	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0
Urea	Kgs	745	775.0	750	775.0	775	725	775	750	765	775	725	775
DAP	Kgs	441	465.0	450	465.0	460	435	465	450	475	465	435	465
Water clarifier	Kgs	1253	1271	1040	1058	883	895	620	631	780	867	1032	1133

ANNEXURE - 2

EFFLUENT WASTEWATER QUANTITY IN KL

Months	Wastewater
Months	Treated Effluent (KL)
Apr-23	52696
May-23	49183
Jun-23	41902
Jul-23	39316
Aug-23	32266
Sep-23	34997
Oct-23	24563
Nov-23	26978
Dec-23	36855
Jan-24	35415
Feb-24	42085
Mar-24	45597
Total	461,853 KL

DISCHARGED WATER QUALITY

S. No	Para meter	Unit	Re	sults (ETP Outl	et)	CPCB Standard
2110	A ar a meter	Onit	Maximum	Minimum	Average	
1	Total Suspended Solids	mg/l	48	35	42	100
2	BOD (3 days at 27 °C)	mg/l	12.7	28	21.68	30
3	COD	mg/l	130	128	129	200
4	Oil & Grease	mg/l	7.49	BDL(DL:4.0)	5.6	10

BIO-MEDICAL WASTE (BMW) GENERATION RECORDS

Site name: Vedanta Limited - Cairn Oil and Gas

Reporting Period: April 2023 to March 2024

Location: Ravva Onshore Terminal, S. YANAM

Disposal Method and Biomedical	waste Authorization	All BMW generated are disposed to	Andhra Pradesh	Board authorized disposal facility:	EVB technologies (Incineration) BMW	authorization No- HCE/S.Yanam-	14/PCB/RO- KKD/BM/WA/2016- 1143
	Mar- 24	530	0	0	0	0	0
ē	Feb- 24	200	0	0	0	0	0
th Cent	Jan- 24	490	0	0	0	0	0
al Heal	Dec-	0	510	0	0	0	0
Oty. of waste generated from Plant Occupational Health Centre	Nov-	0	530	0	0	0	0
ant Occ	Oct-	0	510	0	0	0	0
rom Pla	Sep-	0	530	0	0	0	0
erated	Aug-	0	480	0	35	0	0
ste gen	July-	0	460	0	80	0	0
y. of wa	Jun- 23	0	555	0	06	0	0
ð	May-	0	1030	0	0	0	0
	Apr- 23	0	2000	0	0	0	0
Unit		grams	grams	grams	grams	grams	grams
Type of Waste		Expired and discarded medicines	Soiled waste	Chemical liquid waste	Contaminated waste (recyclable)	Glassware	Waste sharp including metals
BMW Category		Yellow			Red	Blue	White
Sr. No.		_	2	က	4	5	9

Enclosure-1

Pollution abatement measures taken on conservation of natural resource:

Air Environment:

The major air emission sources in the project are Natural Gas (Associated gas) based Gas Engine generators for Captive power generation and emergency DG sets and three flaring stacks. The impact of regular operations of these on air is minimal as observed in monthly environmental monitoring carried out at the site.

Measures to ensure minimise impacts include:

- Appropriate management of power generation source (primarily usage of natural gas-Associated gas) to achieve fuel efficiency and therefore reduce emissions
- The operating philosophy is to utilise all available associated gas to meet the energy demand for the plant. Though during start-up, commissioning and plant stabilisation, there may be a need for flaring. Thereafter, during steady state (normal) operations, the High Pressure (HP) and Low Pressure (LP) flare will be used only for emergency blow down and plant shutdown requirements.
- The Gas Engine Generators (GEG) utilises sweet natural gas (no sulphur) as fuel. Natural gas is a clean fuel and thus does not have any significant particulate or SOx emissions. Adequate stack height of 11 m is provided for effective dispersion of pollutants.
- Use of low sulphur diesel (low sulphur content) depending on availability for production of power, only during emergencies
- Any Fuel leaks will be prevented from on-land equipment with provision of secondary containment. Further, installation of leak detection systems and conduction of leak detection tests on fuel systems including distribution lines and tanks
- It is ensured that Hazardous Waste transport vehicles are leak proof and allowed only Hazardous goods carried licence drivers only. In addition, TREM Card and Label system followed, and online manifest system being implemented as per APPCB guidelines.
- Greenbelt is developed around the project site to attenuate fugitive emissions of hydrocarbons, gaseous and dust as well as to reduce noise levels. The proposed scheme of plantation incorporates selected plant species that are resistant to dust and other pollutants. Specifically, Mangroves developed within the terminal have enriched with vast biodiversity and adds significant benefits to ecosystem at Ravva.
- The flare location has been selected based on consideration of wind direction. The flare tower is located at a minimum distance of 90 m (as per the OISD guidelines) from the process equipment.

Water Environment:

Ravva being an offshore asset with eight Oil and Gas platforms in the sea, and hence significant efforts are made to protect water environment. The salient features for water conservation are.

- Saline Water Sourcing: Ravva facility during its operation utilizes the abundant supply of sub-surface saline water to meet its operational and domestic water needs. The saline water reservoir is a massive saline water underground reservoir located within the Ravva terminal. The APWALTA has granted approval for abstracting up to 10,413 m³/day of saline water from the ground. A ground water monitoring program is in place to track the behavior of the reservoir due to the proposed abstraction. NGRI has conducted survey during 2007 and 2017, no significant water depletion or quality degradation noticed. As per the recommendation of the regulatory authorities a Land subsidence monitoring program has been initiated.
- Fresh Water: The freshwater requirements of the plant are met by the desalination of saline water. The reject from the desalination process using for fire water purposes.
- Produce Water Treatment & Disposal: The produced water generated from the well fluid phase separation is treated in the produced water treatment plant to separate any of the carried over sediments and oil traces. The treatment is achieved using induced gas floatation process. The treated produced water is co-mingled with the injection water for re-injection into the oil reservoir.
- Sewage Treatment Facility: Sewage from plant related activities is treated in a sewage treatment plant and the treated sewage complying with the APPCB discharge standards is used for greenbelt maintenance. The treatment system consists of physical & biological treatment followed by disinfection.
- Rainwater Harvesting: The storm water from the paved areas (non-hazardous operation areas) and rooftops is routed to a rainwater collection tank. Infiltration wells (approximately 10-meter-deep) have been built near the tank area so that water collected in the tank over a certain level will overflow into the infiltration well for recharging the groundwater. Also, rainwater harvesting structures are constructed in the terminal to recharge the ground water.

Waste Management:

Solid Waste generated from Ravva segregated into Hazardous and Non-hazardous waste, all hazardous waste has either Incinerable, Landfillable or recyclable stored separately and dispose to Common Hazardous waste treatment storage and disposal facilities located at Visakhapatnam M/s CWMP Ramky Enviro. For high calorific value and large volumes waste dispose through Coprocessing at cement kilns. Used oil/ Lube oil recycle back into system. Waste oil is disposed through authorized recyclers. Hazardous waste being managed in accordance with HOWM Rules 2016. For Non-hazardous waste segregated waste stored separately for dispose with recyclers in auction process periodically.

Chemicals Management:

Chemicals used for process stored with proper labeling and identification. Hazardous chemicals are stored separately with firefighting and spill control equipments located at strategic locations. Material Safety Data Sheets (MSDS) are maintained for all chemicals.

Green Belt Development:

At Ravva, Greenbelt development is an integral part of our activities for environmental protection and balancing the ecosystem. This also helps us in providing an additional aesthetic look in and around our works including our living quarters and Beach plantation.

We have started planting in various areas since 2002 as per the recommendation of AP Forest department. Overall greenbelt area developed is 136 Acres (includes 86 Acres of Mangrove plantation), the cumulatively greenbelt cover is 57.91 % of total facilities operation areas.

Conservation of Flora Fauna:

Ravva PKGM/01 Block is located on the heartland of Kona Seema known for its rich and lavish green cover with coconut trees, paddy. Godavari Delta region have diverse Biodiversity with known attributes like Coringa Wildlife Sanctuary near to the Ravva Block area. Mangroves are one of protecting features of Coastal and promoting Wetland ecosystems inside the Ravva Terminal is one of the blissful features of the site.

Mangroves:

Mangroves are one of the most valuable and threated ecosystems, which are helping to protect the coasts during cyclones, sheltering wide variety of species, biologically diverse ecosystem, though these are become so fragile. Ravva has identified mangroves adds value to the biodiversity, has made efforts to develop man made mangrove forest at Ravva plant periphery area. At Ravva facility 8 mangrove species and 5 associated species developed over last ten years. Mangroves helped in enhancing ecosystem by attracting various migratory birds besides the other fauna enriched. The complex mesh of roots and the thick canopy of lush green branches spanning over ~56 acres developed inside Ravva terminal back water zone are a sight to behold. The mangrove plantation provides an excellent roosting site for many avifaunal species and refuge for the smooth coated otter. A total of 16 species of trees and 1 climber, 1 Shrub and 4 herbaceous mangrove associates were enumerated from the mangrove habitats. The highest IVI calculated for trees is Avicenna officianalis (11.77) while the lowest IVI calculated for trees is Scyphiphora hydrophyllacea (1.63).

Recently, we successfully developed a vibrant mangrove plantation spanning 30 acres within the Ravva terminal. This initiative saw the planting of approximately 30,000 mangrove trees, further enriching the biodiversity of the region. The lush green canopy not only enhances the ecological value of the area but also creates a natural sanctuary for various species of birds and marine life, contributing to the overall sustainability of the environment.

Fishing Cat Conservation project:

Kona Seema is known for its Ecologically rich and Biological diversified with various unique and sensitive species in the Godavari delta wetlands. Fishing Cat (Prionailurus viverrinus) is one of that falls under Endangered species as per ICUN Red list and the species is listed in Appendix 2 of CITES. Cairn has taken up this project in collaboration with Andhra Pradesh Forest Department- Wildlife Division with the support from Wildlife Institute of India-Dehradun for the period of three years. Total project cost this project is INR 74,03,000/- for over three years period starting from 2020 till 2022.

Biodiversity Conservation:

We have established an MOU with the Andhra Pradesh Forest Department (APFD), focusing on biodiversity and sustainability development around the Ravva terminal. As part of this initiative, we have launched a project to plant 0.3 million mangroves across 190 hectares, funded through the interest generated from a corpus fund, in collaboration with APFD.

Ravva Terminal – Minimal Environmental Footprint Facility:

The Ravva Terminal facility is designed and operated to ensure that it has minimum environmental footprint.

 Process and domestic requirements met with saline water from confined aquifer, thus not utilizing the local freshwater sources

- No adverse stack emission due to utilization of associated gas as fuel source for Gas Engine Generators (GEG)
- Produced water treated and re-injected to maintain reservoir pressure
- High noise emitting equipment's designed with acoustic enclosures
- Best practices adopted for waste collection and storage facility (TSDF)
- Sewage Treatment Plant (STP) treated water reusing in greenbelt applications
- Rainwater harvesting and recharge structures for augmenting groundwater
- Developing green belt exceeding the statutory requirements
- Developed Casuarina plantation at beach for shelter belt
- Periodical monitoring of Marine environment by Andhra University
- Comprehensive monitoring of environmental conditions
- Drill cuttings are treated through Vertical cutting dryer and Centrifuges

Community Environmental Awareness:

Even at an early age, the young ones must be taught about recycling, conserving energy, and keeping the surroundings clean. This is because giving children the right foundation on environmental concerns will help them become better citizens, as they will be encouraged to make the planet a better place to live in for generations to come. Cairn has taken initiatives in spreading environmental awareness among local communities and especially to the school children. Every year, Cairn celebrates World Environment Day, Water Day and Earth Hour to renew its commitment to creating awareness.